

PART NAME - NUMBER **SMALL SUPERCOIL BOX - 220003**

BOX INSERT BOX INFORMATION SHIPPING DIMENSIONS 13"(33.02cm) **BOX DESCRIPTION** Small SuperCoil Box **BOX NUMBER** 220003 (20.32cm)**TAPE MACHINE POSITION** #24 // 22" (55.88cm) (Top Only) **BOX INSERT FOR 220003** 220011 (separate)

TOOLS REQUIRED

- Protective gloves
- Safety glasses
- > Pneumatic stapler
- > Box staples

BEFORE YOU BEGIN

PLEASE NOTE

All of the following steps that are highlighted in yellow require you to wear protective gloves and safety glasses to complete.

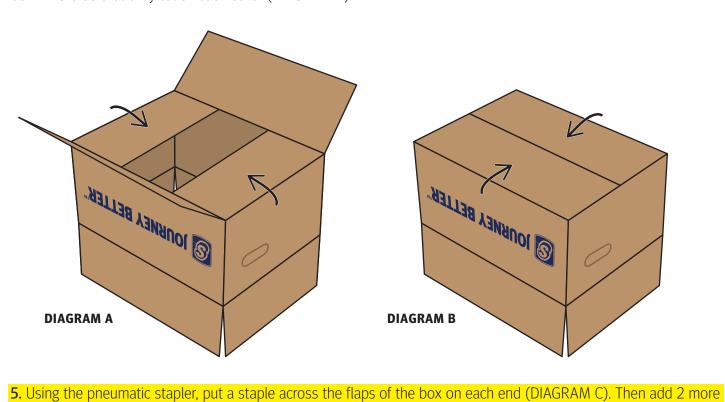
BOX ASSEMBLY

- 1. Verify that the packaging box is free of dust, debris, tears, and punctures. Box must be in excellent condition before assembly. Handle with care, making sure you don't damage or introduce dirt to the box.
- 2. Using the pre-scored sections, take the flat box and slightly push the sides of the box to an open position (ARROWS IN DIAGRAM BELOW).

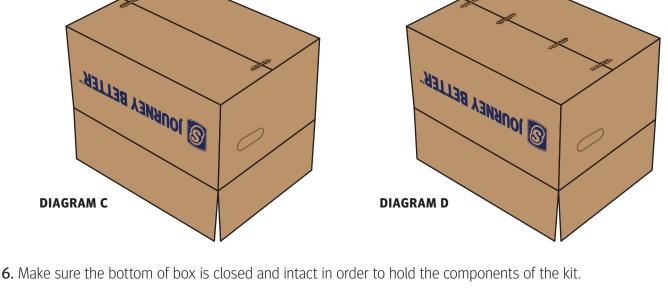


3. With the box upside down place the 14 ½" (36.83cm) tall block of wood in the center of the open box.

4. Fold the flaps on the shorter side of the box inward (DIAGRAM A). Then fold the flaps on the longer side of the box inward so that they touch each other (DIAGRAM B).



staples, evenly spaced, in the middle of the box (DIAGRAM D). Reposition the box on the wood support if needed.



- 7. This box includes a separate designated insert 220011. Refer to the Box Insert Guide to assemble the insert and put it into the box.
- **8. Once the product has been secured,** close the box by repeating steps 4 and 5 on the top of the box.
- **9.** Additionally, using the tape machine, position the tape scale to #24 and pull the handle to release 22" (55.88cm) of SSI branded tape.
- 10. On the top of the box only, place the branded tape over the outer flaps, smoothing the tape down over the middle of the box (DIAGRAM E) down the sides, and to the end of the tape (DIAGRAM F) so that it is secured in place. Then continue with the instructions as directed in the applicable Build Guide.

