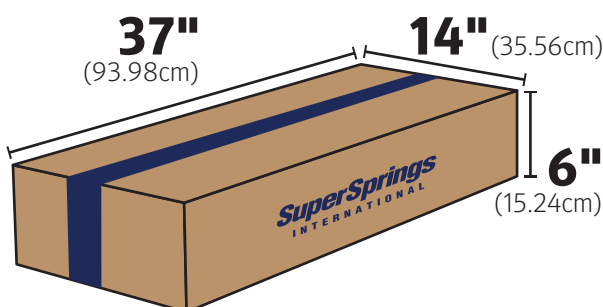


PART NAME - NUMBER

SHIPPING BOX J - 412500 & BOX TRAY - 412501

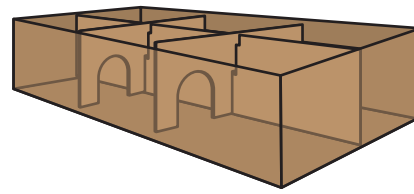
BOX INFORMATION

SHIPPING DIMENSIONS



BOX DESCRIPTION
Shipping Box J
BOX NUMBER
412500
TAPE MACHINE POSITION
#30 // 28" (71.12cm)

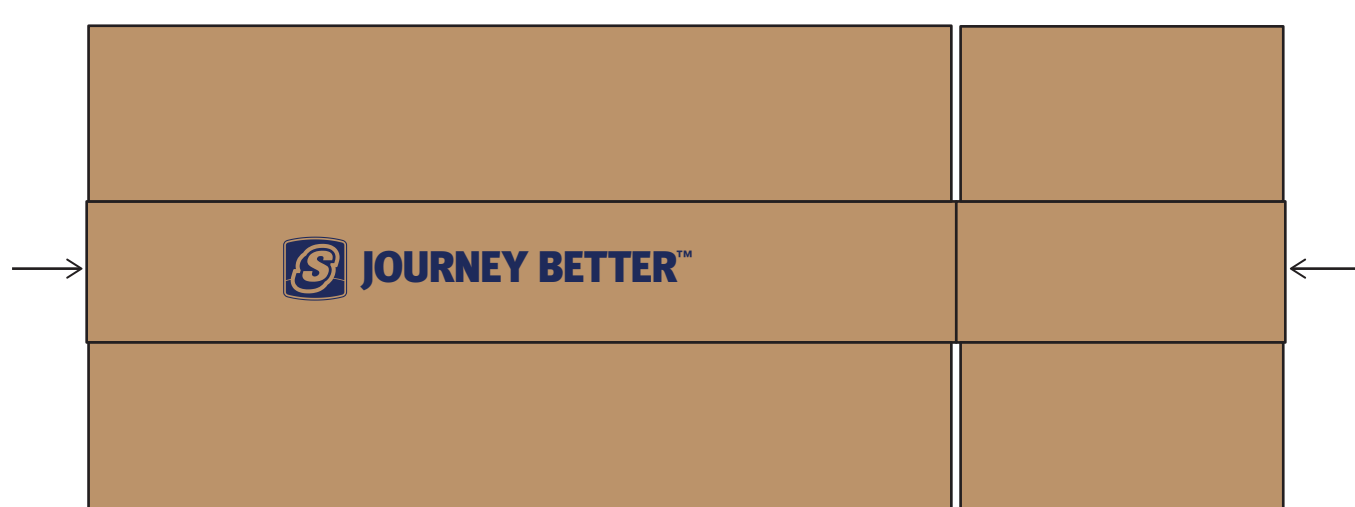
BOX INSERT



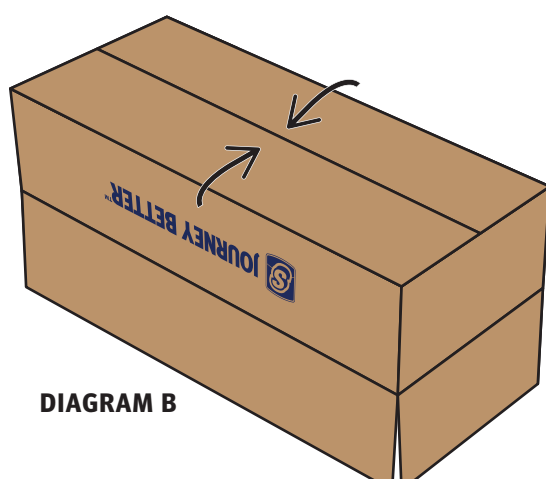
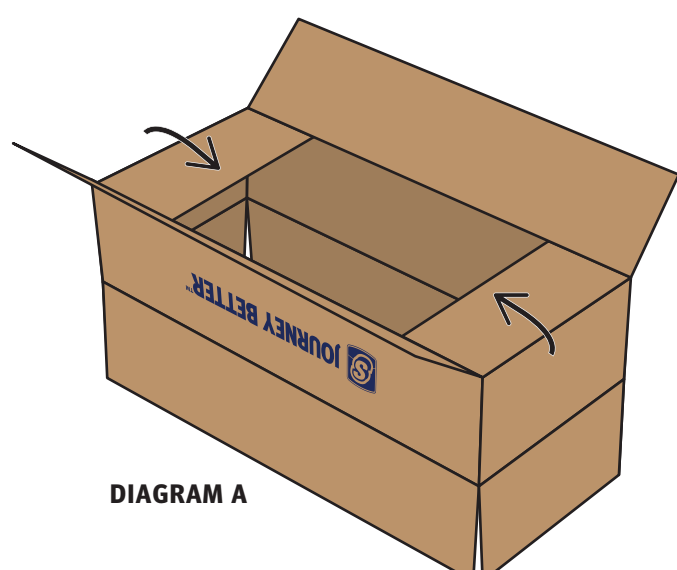
INTERNAL BOX TRAY WITH DIE CUT
412501

BOX ASSEMBLY

1. Verify that the packaging box is free of dust, debris, tears, and punctures. Box must be in excellent condition before assembly. Handle with care, making sure you don't damage or introduce dirt to the box.
2. Using the pre-scored sections, take the flat box and slightly push the sides of the box to an open position (ARROWS IN DIAGRAM BELOW).



3. Fold the flaps on the shorter side of the box inward (DIAGRAM A). Then fold the flaps on the longer side of the box inward so that they touch each other (DIAGRAM B).



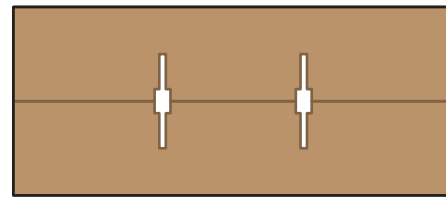
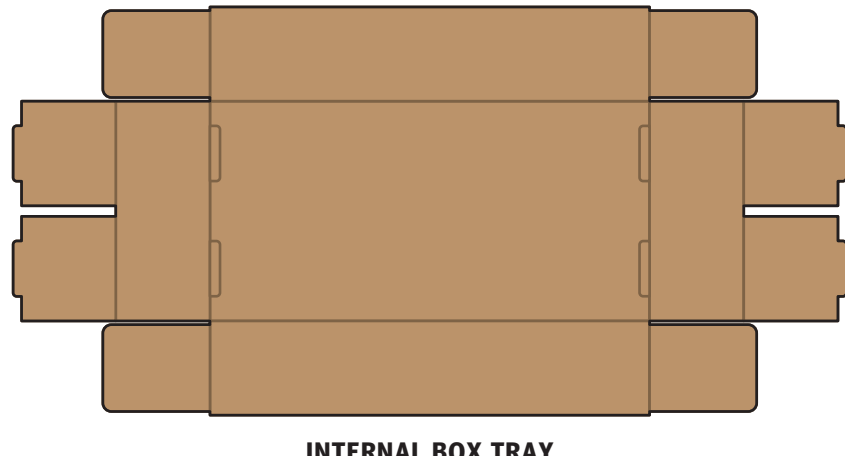
4. Using the tape machine, position the tape scale to #30 and pull the handle to release 28" (71.12cm) of branded tape.

5. Place the first strip of branded tape over the center of the outer flaps, smoothing the tape down over the middle of the box (DIAGRAM C). Add two additional strips of tape, one on each side, over the end of the first and down the side of the box, (DIAGRAM D) and make sure that it is secured in place.

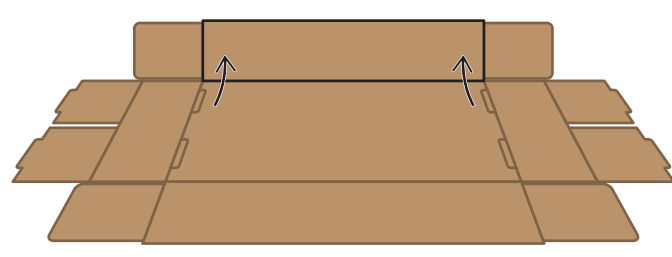


6. Make sure the bottom of box is closed and intact in order to hold the components of the kit.

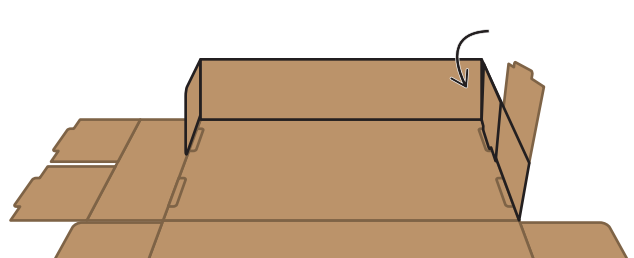
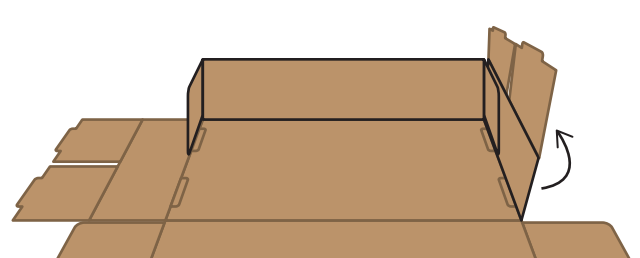
7. This box includes an additional designated insert - 412501. This box tray consists of four parts, the internal box tray, a large die cut insert, and two small die cut inserts.



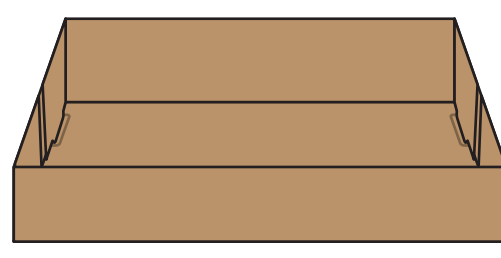
8. Starting on one side of the box tray, fold up the long side flap (DIAGRAM E) and fold in the side flaps to line up with the bottom edge (DIAGRAM F).



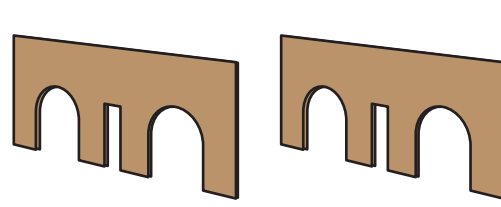
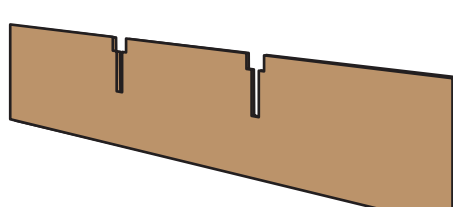
9. Fold the short side flap up (DIAGRAM G) and then fold the end down over the flap already vertical in front of the flap and insert the notch into the cut out in the bottom to secure it (DIAGRAM H).



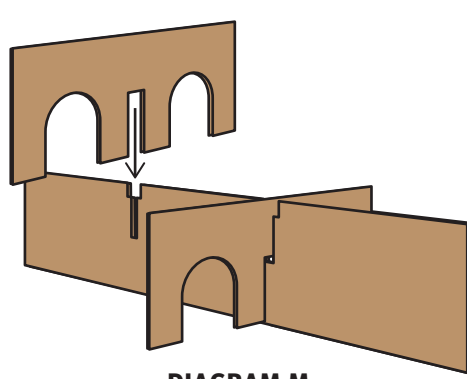
10. Repeat step 9 for the other short side flap (DIAGRAM I). Repeat process on the other long side of the box tray starting at step 8 to complete the box tray (DIAGRAM J). Place the box tray into the box on the right side.



11. With the box tray complete, retrieve the large die cut insert and fold it in half (DIAGRAM K) and the two small die cut inserts and fold each in half (DIAGRAM L).



12. With the gaps in the large insert up, place one small insert, with the gaps down, into each of the gaps of the large insert (DIAGRAM M).



13. Once the product has been secured, add the assembled separation inserts on top of the product and close the box by repeating steps 3 through 5 on the top of the box. Then continue with the instructions as directed in the applicable Build Guide.

COMPLETED BOX - OPEN

COMPLETED BOX - CLOSED

