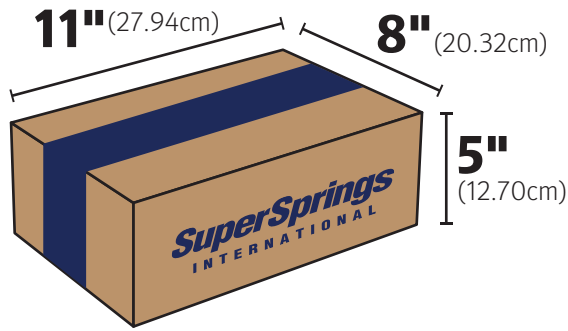


PART NAME - NUMBER

**SMALL SUMOSPRING BOX - 512502**

**BOX INFORMATION**

**SHIPPING DIMENSIONS**



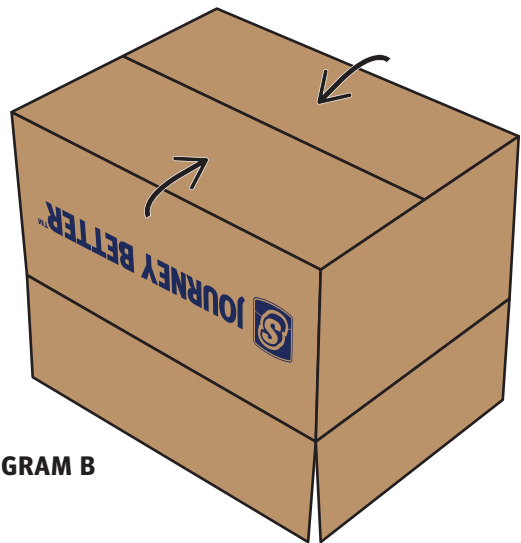
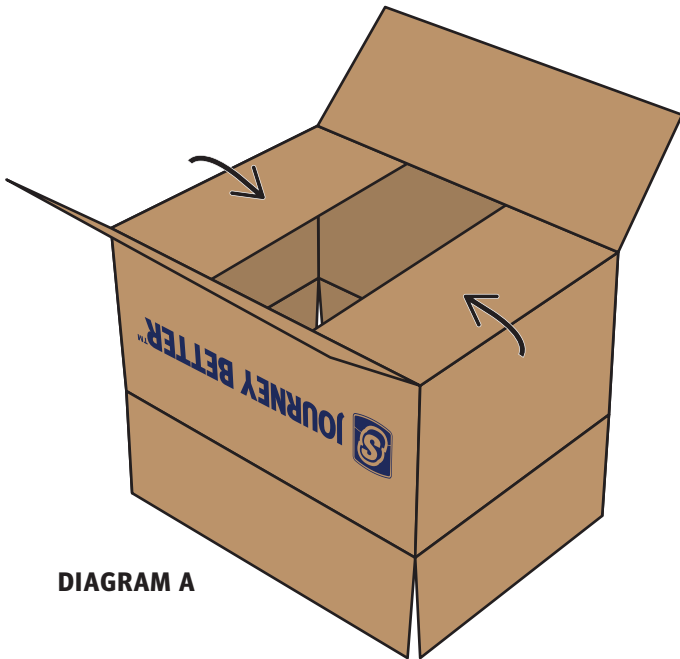
**BOX DESCRIPTION**  
Small SumoSpring Box  
**BOX NUMBER**  
512502  
**TAPE MACHINE POSITION**  
#18 // 16" (40.64cm)

**BOX ASSEMBLY**

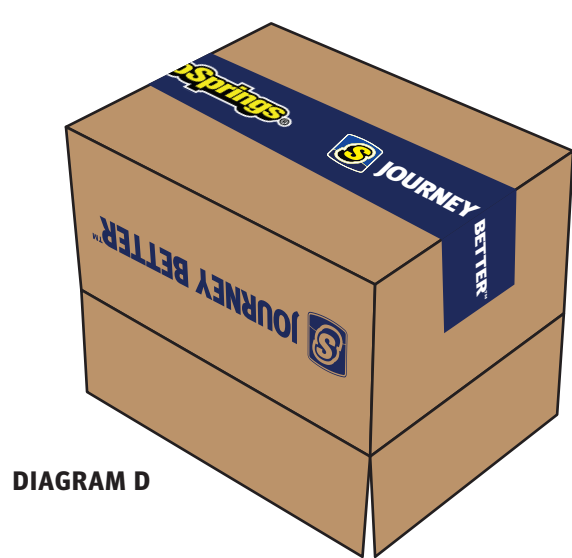
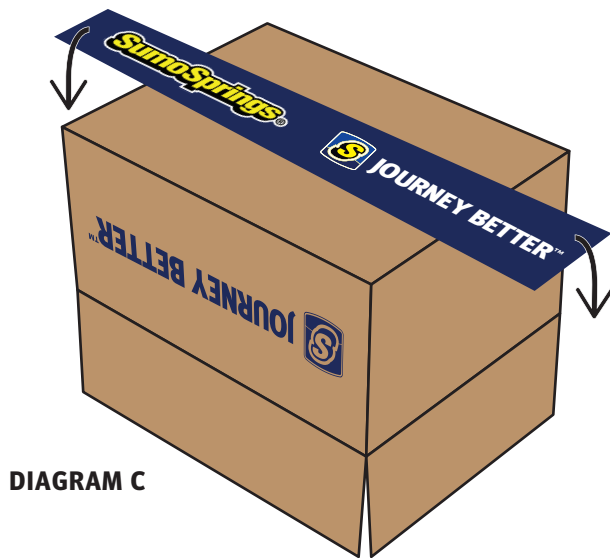
1. Verify that the packaging box is free of dust, debris, tears, and punctures. Box must be in excellent condition before assembly. Handle with care, making sure you don't damage or introduce dirt to the box.
2. Using the pre-scored sections, take the flat box and slightly push the sides of the box to an open position (ARROWS IN DIAGRAM BELOW).



3. Fold the flaps on the shorter side of the box inward (DIAGRAM A). Then fold the flaps on the longer side of the box inward so that they touch each other (DIAGRAM B).



4. Using the tape machine, position the tape scale to #18 and pull the handle to release 16" (40.64cm) of branded tape.
5. Place the branded tape over the outer flaps, smoothing the tape down over the middle of the box (DIAGRAM C) down the sides, and to the end of the tape (DIAGRAM D) so that it is secured in place.



6. Make sure the bottom of box is closed and intact in order to hold the components of the kit.
7. **Once the product has been secured**, close the box by repeating steps 3 through 5 on the top of the box and then continue with the instructions as directed in the applicable Build Guide.

**COMPLETED BOX - OPEN**

**COMPLETED BOX - CLOSED**

